

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



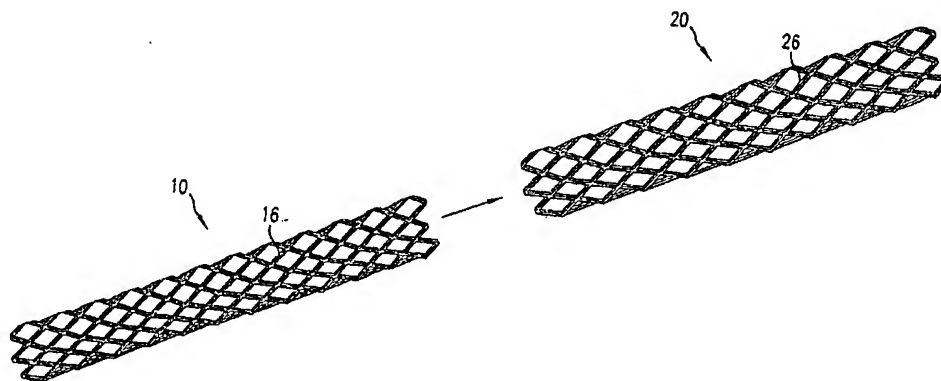
(43) International Publication Date
6 October 2005 (06.10.2005)

PCT

(10) International Publication Number
WO 2005/092242 A1

- (51) International Patent Classification⁷: **A61F 2/06**
- (21) International Application Number:
PCT/US2005/003018
- (22) International Filing Date: 27 January 2005 (27.01.2005)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
10/786,022 26 February 2004 (26.02.2004) US
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:
— with international search report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **STENT WITH DIFFERENTLY COATED INSIDE AND OUTSIDE SURFACES**



(57) Abstract: A medical device, e.g., a stent (20), is provided with different coatings on different surfaces, or with a coating on only one of the inside or outside surface. In accordance with certain embodiments, two different stent members are provided, one to fit inside of the other. When the two stent members (10, 20) are separate, both stent members are coated, each with a different composition, or only one stent member is coated. Then, one stent member is placed inside the other to form the final stent. The resulting stent has one composition on its outside surface and a different composition on its inside surface, or coating only on either the inside or outside surface.

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STENT WITH DIFFERENTLY COATED INSIDE AND OUTSIDE SURFACES**Field Of The Invention**

[0001] The present invention is directed to the field of applying therapeutic and protective coatings to tubular medical devices, such as stents.

5 Background

[0002] Medical implants are used for innumerable medical purposes, including the reinforcement of recently re-enlarged lumens, the replacement of ruptured vessels, and the treatment of disease such as vascular disease by local pharmacotherapy, *i.e.*, delivering therapeutic drug doses to target tissues while
10 minimizing systemic side effects. Such localized delivery of therapeutic agents has been proposed or achieved using medical implants which both support a lumen within a patient's body and place appropriate coatings containing absorbable therapeutic agents at the implant location. Examples of such medical devices include stents, stent grafts, vascular grafts, catheters, guide wires,
15 balloons, filters (*e.g.*, vena cava filters), intraluminal paving systems, implants and other devices used in connection with drug-loaded polymer coatings. Such medical devices are implanted or otherwise utilized in body lumina and organs such as the coronary vasculature, esophagus, trachea, colon, biliary tract, urinary tract, prostate, brain, and the like.

[0003] The delivery of stents is a specific example of a medical procedure
20 that may involve the deployment of coated implants. Stents are tube-like medical devices designed to be placed within the inner walls of a lumen within the body of a patient. The tube walls of the stents are typically patterned, leaving openings, with the material of the stent forming a scaffold for the lumen wall. Stents are
25 made, for example, of stainless steel, Tantalum, Platinum or Nitinol alloys. The stents are maneuvered to a desired location within a lumen of the patient's body, and then typically expanded to provide internal support for the lumen. Stents may be self-expanding or, alternatively, may require external forces to expand them, such as by inflating a balloon attached to the distal end of the stent delivery
30 catheter.

[0004] The mechanical process of applying a coating onto a stent may be accomplished in a variety of ways, including, for example, spraying the coating substance onto the stent, so-called spin-dipping, *i.e.*, dipping a spinning stent into a coating solution to achieve the desired coating, and electrohydrodynamic fluid deposition, *i.e.*, applying an electrical potential difference between a coating fluid and a target to cause the coating fluid to be discharged from the dispensing point and drawn toward the target. In these prior stent coating systems, the stents typically are coated on all surfaces. For example, with a coating spray application system, the relatively open patterned structure of the stent permits a coating spray to pass through the open areas and coat the inner surfaces of the stent. Similarly, with a spin-dipping stent coating system, all the surfaces of the stent, interior and exterior, are exposed to the coating fluid upon immersion into the coating bath.

[0005] In the typical stent deployment, the outside surface of the stent contacts the vessel wall. The inside surface of the stent is exposed to the fluid, *e.g.*, blood, passing through the lumen.

Summary of the Invention

[0006] In some instances, it may be desired that the coating on the outside surface of the stent that contacts the vessel wall is different from the coating on the inside of the stent. For example, it may be desirable to treat the vessel wall and bloodstream with different therapeutic agents.

[0007] Alternatively, in some instances, it may be desired that the outside surface of the stent is coated while the inside surface of the stent is not coated. For example, it may be desired that there be no coating on the inside of the stent in order to avoid significant exposure of the coating material to the bloodstream and/or to minimize the risk of slippage of the stent on the delivery device.

[0008] Alternatively, in some instances, it may be desired that the inside surface of the stent is coated while the outside surface of the stent is not coated. For example, it may be desired that a therapeutic agent be exposed only to the internal lumen or bloodstream and not significantly to the vessel wall.

[0009] In certain embodiments, the present invention is directed to a method and system for providing a medical device with different coatings on different surfaces of the medical device. The medical device may be, for example, a stent. In accordance with certain embodiments, two different stent members are provided, one to fit inside of the other. When the two stent members are separate, each stent member is coated, each with a different composition. Then, one stent member is placed inside the other to form the final stent. The resulting stent has one coating composition on its outside surface and a different coating composition on its inside surface.

10 [0010] In certain embodiments, the present invention is directed to a method and system for providing a medical device with coating only on one of the inside or outside surface of the medical device. The medical device may be, for example, a stent. In accordance with certain embodiments, two different stent members are provided, one to fit inside of the other. When the two stent members are separate, only one of the stent members is coated, depending on whether it is desired to have coating on the inside surface or outside surface of the final stent. Then, one stent member is placed inside the other to form the final stent. The resulting stent has a coating only on either its outside surface or its inside surface.

15 [0011] The foregoing method and system is amenable to a number of variations. Variations will be appreciated by persons of skill in the art in view of this disclosure.

Brief Description Of The Drawings

25 [0012] The foregoing and further objects, features and advantages of the invention will become apparent from the following description of preferred embodiments with reference to the accompanying drawings, wherein like numerals are used to represent like elements and wherein:

[0013] Fig. 1 shows a perspective view of two stent members prior to being assembled together.

[0014] Fig. 2 shows a perspective view of a stent in accordance with one embodiment of the invention, made from the assembly of the two stent members shown in Figure 1.

[0015] Fig. 3 illustrates an end view of the stent of Figure 2.

5

Detailed Description

[0016] Figure 1 illustrates a first stent member 10 and a second stent member 20. Each stent member 10, 20 may have any of a number of suitable geometries and characteristics. For example, each stent member 10, 20 may have a geometry similar to any of a number of stent designs known in the art, or variations thereof. The geometry is typically that of a patterned structure formed in a generally tubular shape, as shown generically in Figure 1. The patterned structure of stent member 10 may be generally the same as the patterned structure of stent member 20. Alternatively, the patterned structure of stent member 10 may be different from the patterned structure of stent member 20. In the embodiment illustrated, the patterned structure of stent member 10 is similar to the patterned structure of stent member 20, in that the stent parts 16 of stent member 10 are similar to the stent parts 26 of stent member 20. If desired, one stent member may have more stent parts than the other. One stent member may be longer than the other.

[0017] The stent members 10, 20 may be expandable in accordance with expansion mechanism known in the art. For example, they may be balloon-expandable or self-expanding. The stent members 10, 20 may be made of any of a number of suitable materials. For example, they may be made of suitable stainless steel, tantalum, platinum or nitinol alloys

[0018] The stent members 10, 20 are to receive a coating, for example a coating of a therapeutic material. The coating of the stent members 10, 20 may be accomplished in any of a number of ways. For example, the stent members 10, 20 may be coated using any of a number of coating methods known in the art, or variations thereof.

[0019] Depending on the desired configuration, either or both of stent members 10, 20 may be coated, and each may be coated with a different coating. Then, the stent members 10, 20 are assembled together. Stent member 10 is designed to fit inside stent member 20. As shown by the arrow in Figure 1, stent member 10 is inserted longitudinally into the internal space defined by stent member 20.

[0020] Figure 2 shows a stent 30 formed by the two stent members 10, 20. After stent member 10 is placed inside of stent member 20, the two may be affixed, bonded or mechanically joined together, if desired. For example, the stent members 10, 20 may be welded at various points or joined by a suitable adhesive.

[0021] In the assembled embodiment shown in Figure 2, stent parts 26 of stent member 20 lie directly over stent parts 16 of stent member 10. Thus the assembled stent has a number of adjacent, paired parts (e.g., parts 16, 26). The illustration shows the inner stent member 10 slightly shifted in order that its parts are visible in the drawing (for clarity in this description). It will be appreciated that the stent parts 16, 26 may be entirely overlapping when the stent 30 is assembled, such that stent parts 16 are not easily visible from outside the stent.

[0022] Figure 3 shows an end view of the stent 30. It should be appreciated that in many embodiments there will be no gap between stent member 10 and stent member 20 once assembled, but Figure 3 shows a gap between the two (again, for clarity in this description). As can be seen in Figure 3, the inside surface 12 of stent member 10 forms the inside surface of stent 30, and the outside surface 24 of stent member 20 forms the outside surface of stent 30.

[0023] The resulting stent 30 has differences in coatings between the inside surface 12 and the outside surface 24. For example, the inside surface 12 and the outside surface 24 may be coated with different materials or therapeutic agents. Alternatively, only one of the inside surface 12 and the outside surface 24 may be coated.

[0024] It will be appreciated that a stent in accordance with embodiments of the invention has numerous advantages. For example, the stent 30 may release two different therapeutic agents simultaneously or at different times, depending on the properties of the coatings used.

5 [0025] Differences in the geometries of the first and second stent members may be chosen for particular uses. For example, one stent member may be longer than the other in order to target delivery of therapeutic at the ends of the stent, to help prevent restenosis at the ends of the stent.

[0026] With regard to the coatings discussed above, the term "therapeutic agent" as used herein includes one or more "therapeutic agents" or "drugs." The terms "therapeutic agents" and "drugs" are used interchangeably herein.

[0027] The therapeutic agent may be any pharmaceutically acceptable agent such as a non-genetic therapeutic agent, a biomolecule, a small molecule, or cells.

15 [0028] Exemplary non-genetic therapeutic agents include anti-thrombogenic agents such heparin, heparin derivatives, prostaglandin (including micellar prostaglandin E1), urokinase, and PPACK (dextrophenylalanine proline arginine chloromethylketone); anti-proliferative agents such as enoxaprin, angiopeptin, sirolimus (rapamycin), tacrolimus, everolimus, monoclonal
20 antibodies capable of blocking smooth muscle cell proliferation, hirudin, and acetylsalicylic acid; anti-inflammatory agents such as dexamethasone, rosiglitazone, prednisolone, corticosterone, budesonide, estrogen, estradiol, sulfasalazine, acetylsalicylic acid, mycophenolic acid, and mesalamine; anti-neoplastic/anti-proliferative/anti-mitotic agents such as paclitaxel, cladribine, 5-
25 fluorouracil, methotrexate, doxorubicin, daunorubicin, cyclosporine, cisplatin, vinblastine, vincristine, epothilones, endostatin, trapidil, and angiostatin; anti-cancer agents such as antisense inhibitors of c-myc oncogene; anti-microbial agents such as triclosan, cephalosporins, aminoglycosides, nitrofurantoin, silver ions, compounds, or salts; biofilm synthesis inhibitors such as non-steroidal anti-
30 inflammatory agents and chelating agents such as ethylenediaminetetraacetic acid,

O,O'-bis (2-aminoethyl)ethyleneglycol-N,N,N',N'-tetraacetic acid and mixtures thereof; antibiotics such as gentamycin, rifampin, minocyclin, and ciprofloxacin; antibodies including chimeric antibodies and antibody fragments; anesthetic agents such as lidocaine, bupivacaine, and ropivacaine; nitric oxide; nitric oxide (NO) donors such as lisidomine, molsidomine, L-arginine, NO-carbohydrate adducts, polymeric or oligomeric NO adducts; anti-coagulants such as D-Phe-Pro-Arg chloromethyl ketone, an RGD peptide-containing compound, heparin, antithrombin compounds, platelet receptor antagonists, anti-thrombin antibodies, anti-platelet receptor antibodies, enoxaparin, hirudin, Warafin sodium, Dicumarol, aspirin, prostaglandin inhibitors, platelet inhibitors and tick antiplatelet factors; vascular cell growth promoters such as growth factors, transcriptional activators, and translational promoters; vascular cell growth inhibitors such as growth factor inhibitors, growth factor receptor antagonists, transcriptional repressors, translational repressors, replication inhibitors, inhibitory antibodies, antibodies directed against growth factors, bifunctional molecules consisting of a growth factor and a cytotoxin, bifunctional molecules consisting of an antibody and a cytotoxin; cholesterol-lowering agents; vasodilating agents; agents which interfere with endogenous vasoactive mechanisms; and any combinations and prodrugs of the above.

[0029] Exemplary biomolecules include peptides, polypeptides and proteins; oligonucleotides; nucleic acids such as double or single stranded DNA (including naked and cDNA), RNA, antisense nucleic acids such as antisense DNA and RNA, small interfering RNA (siRNA), and ribozymes; genes; carbohydrates; angiogenic factors including growth factors; cell cycle inhibitors; and anti-restenosis agents. Nucleic acids may be incorporated into delivery systems such as, for example, vectors (including viral vectors), plasmids or liposomes.

[0030] Non-limiting examples of proteins include monocyte chemoattractant proteins ("MCP-1) and bone morphogenic proteins ("BMP's"), such as, for example, BMP-2, BMP-3, BMP-4, BMP-5, BMP-6 (Vgr-1), BMP-7

(OP-1), BMP-8, BMP-9, BMP-10, BMP-11, BMP-12, BMP-13, BMP-14, BMP-15. Preferred BMPs are any of BMP-2, BMP-3, BMP-4, BMP-5, BMP-6, and BMP-7. These BMPs can be provided as homodimers, heterodimers, or combinations thereof, alone or together with other molecules. Alternatively, or in addition, molecules capable of inducing an upstream or downstream effect of a BMP can be provided. Such molecules include any of the "hedghog" proteins, or the DNA's encoding them. Non-limiting examples of genes include survival genes that protect against cell death, such as anti-apoptotic Bcl-2 family factors and Akt kinase and combinations thereof. Non-limiting examples of angiogenic factors include acidic and basic fibroblast growth factors, vascular endothelial growth factor, epidermal growth factor, transforming growth factor α and β , platelet-derived endothelial growth factor, platelet-derived growth factor, tumor necrosis factor α , hepatocyte growth factor, and insulin like growth factor. A non-limiting example of a cell cycle inhibitor is a cathepsin D (CD) inhibitor.

Non-limiting examples of anti-restenosis agents include p15, p16, p18, p19, p21, p27, p53, p57, Rb, nFkB and E2F decoys, thymidine kinase ("TK") and combinations thereof and other agents useful for interfering with cell proliferation.

[0031] Exemplary small molecules include hormones, nucleotides, amino acids, sugars, and lipids and compounds have a molecular weight of less than 100kD.

[0032] Exemplary cells include stem cells, progenitor cells, endothelial cells, adult cardiomyocytes, and smooth muscle cells. Cells can be of human origin (autologous or allogenic) or from an animal source (xenogenic), or genetically engineered.

[0033] Any of the therapeutic agents may be combined to the extent such combination is biologically compatible.

[0034] Any of the above mentioned therapeutic agents may be incorporated into a polymeric coating on the medical device or applied onto a polymeric coating on a medical device. With respect to the type of polymers that

may be used in the coating according to the present invention, such polymers may be biodegradable or non-biodegradable. Non-limiting examples of suitable non-biodegradable polymers include polyvinylpyrrolidone including cross-linked polyvinylpyrrolidone; polyvinyl alcohols, copolymers of vinyl monomers such as
5 EVA; polyvinyl ethers; polyvinyl aromatics; polyethylene oxides; polyesters including polyethylene terephthalate; polyamides; polyacrylamides; polyethers including polyether sulfone; polyalkylenes including polypropylene, polyethylene and high molecular weight polyethylene; polyurethanes; polycarbonates, silicones; siloxane polymers; polymer dispersions such as polyurethane
10 dispersions (BAYHDROL®); squalene emulsions; and mixtures and copolymers of any of the foregoing.

[0035] Non-limiting examples of suitable biodegradable polymers include polycarboxylic acid, polyanhydrides including maleic anhydride polymers; polyorthoesters; poly-amino acids; polyethylene oxide; polyphosphazenes;
15 polylactic acid, polyglycolic acid and copolymers and mixtures thereof such as poly(L-lactic acid) (PLLA), poly(D,L,-lactide), poly(lactic acid-co-glycolic acid), 50/50 (DL-lactide-co-glycolide); polydioxanone; polypropylene fumarate; polydepsipeptides; polycaprolactone and co-polymers and mixtures thereof such as poly(D,L-lactide-co-caprolactone) and polycaprolactone co-butylacrylate;
20 polyhydroxybutyrate valerate and blends; polycarbonates such as tyrosine-derived polycarbonates and arylates, polyiminocarbonates, and polydimethyltrimethylcarbonates; cyanoacrylate; calcium phosphates; polyglycosaminoglycans; macromolecules such as polysaccharides (including hyaluronic acid; cellulosic polymers such as cellulose, cellulose acetate, and
25 hydroxypropylmethyl cellulose; gelatin; starches; dextrans; alginates and derivatives thereof), proteins and polypeptides; and mixtures and copolymers of any of the foregoing. The biodegradable polymer may also be a surface erodable polymer such as polyhydroxybutyrate and its copolymers, polycaprolactone, polyanhydrides (both crystalline and amorphous), polyorthoesters, maleic
30 anhydride copolymers, and zinc-calcium phosphate.

[0036] In a preferred embodiment, the polymer is polyacrylic acid available as HYDROPLUS® (Boston Scientific Corporation, Natick, Mass.), and described in U.S. Pat. No. 5,091,205, the disclosure of which is incorporated by reference herein. In a more preferred embodiment, the polymer is a co-polymer of polylactic acid and polycaprolactone.

[0037] Such coatings used with the present invention may be formed by any method known to one in the art. For example, an initial polymer/solvent mixture can be formed and then the therapeutic agent added to the polymer/solvent mixture. Alternatively, the polymer, solvent, and therapeutic agent can be added simultaneously to form the mixture. The polymer/solvent mixture may be a dispersion, suspension or a solution. The therapeutic agent may also be mixed with the polymer in the absence of a solvent. The therapeutic agent may be dissolved in the polymer/solvent mixture or in the polymer to be in a true solution with the mixture or polymer, dispersed into fine or micronized particles in the mixture or polymer, suspended in the mixture or polymer based on its solubility profile, or combined with micelle-forming compounds such as surfactants or adsorbed onto small carrier particles to create a suspension in the mixture or polymer. The coating may comprise multiple polymers and/or multiple therapeutic agents.

[0038] The coating can be applied to the medical device by any known method in the art including dipping, spraying, rolling, brushing, electrostatic plating or spinning, vapor deposition, air spraying including atomized spray coating, and spray coating using an ultrasonic nozzle.

[0039] The coating is typically from about 1 to about 50 microns thick. In the case of balloon catheters, the thickness is preferably from about 1 to about 10 microns, and more preferably from about 2 to about 5 microns. Very thin polymer coatings, such as about 0.2-0.3 microns and much thicker coatings, such as more than 10 microns, are also possible. It is also within the scope of the present invention to apply multiple layers of polymer coatings onto the medical device. Such multiple layers may contain the same or different therapeutic agents

and/or the same or different polymers. Methods of choosing the type, thickness and other properties of the polymer and/or therapeutic agent to create different release kinetics are well known to one in the art.

5 **[0040]** The medical device may also contain a radio-opacifying agent within its structure to facilitate viewing the medical device during insertion and at any point while the device is implanted. Non-limiting examples of radio-opacifying agents are bismuth subcarbonate, bismuth oxychloride, bismuth trioxide, barium sulfate, tungsten, and mixtures thereof.

10 **[0041]** While the present invention has been described with reference to what are presently considered to be preferred embodiments thereof, it is to be understood that the present invention is not limited to the disclosed embodiments or constructions. On the contrary, the present invention is intended to cover various modifications and equivalent arrangements. In addition, while the various elements of the disclosed invention are described and/or shown in various
15 combinations and configurations, which are exemplary, other combinations and configurations, including more, less or only a single embodiment, are also within the spirit and scope of the present invention.

What Is Claimed Is:

1. A stent comprising:
 - a first stent member having a patterned structure; and
 - 5 a second stent member having a patterned structure;
 - wherein the first stent member is located inside of the second stent member and is affixed to the second stent member; and
 - wherein at least one of the first stent member and the second stent member has a coating on it.
- 10 2. The stent of claim 1, wherein each of the first stent member and the second stent member has a coating on it.
3. The stent of claim 2, wherein the coating on the first stent member differs
- 15 from the coating on the second stent member.
4. The stent of claim 1, wherein the patterned structure of the first stent member is generally the same as the patterned structure of the second stent member.
- 20 5. The stent of claim 1, wherein the patterned structure of the first stent member is different from the patterned structure of the second stent member.
- 25 6. A stent comprising:
 - a first stent member; and
 - a second stent member;
 - wherein the first stent member is located at least substantially
 - inside of the second stent member.
- 30

7. The stent of claim 6, wherein at least one of the first stent member and the second stent member has a coating on it.
- 5 8. The stent of claim 6, wherein each of the first stent member and the second stent member has a coating on it.
9. The stent of claim 8, wherein the coating on the first stent member differs from the coating on the second stent member.
- 10 10. The stent of claim 6, wherein the first stent member is joined to the second stent member.
11. The stent of claim 6, wherein each of the first stent member and the second stent member has a patterned structure, and the patterned structure
15 of the first stent member is generally the same as the patterned structure of the second stent member.
12. The stent of claim 6, wherein each of the first stent member and the second stent member has a patterned structure, and the patterned structure
20 of the first stent member is different from the patterned structure of the second stent member.
13. The stent of claim 6, wherein the first stent member has a different length from the second stent member.
25

14. A method of forming a stent comprising:
providing a first stent member;
providing a second stent member;
placing the first stent member inside of the second stent member;
5 and
affixing the first stent member to the second stent member.
15. The method of claim 14, further comprising:
coating at least one of the first stent member and the second stent
10 member prior to placing the first stent member inside of the second stent member.
16. The method of claim 14, further comprising:
coating the first stent member with a first coating and coating the
15 second stent member with a second coating prior to placing the first stent member inside of the second stent member.
17. The method of claim 16, wherein the first coating differs from the second coating.
20
18. The method of claim 14, wherein each of the first stent member and the second stent member has a patterned structure, and the patterned structure of the first stent member is generally the same as the patterned structure of the second stent member.
25
19. The method of claim 14, wherein each of the first stent member and the second stent member has a patterned structure, and the patterned structure of the first stent member is different from the patterned structure of the second stent member.
30

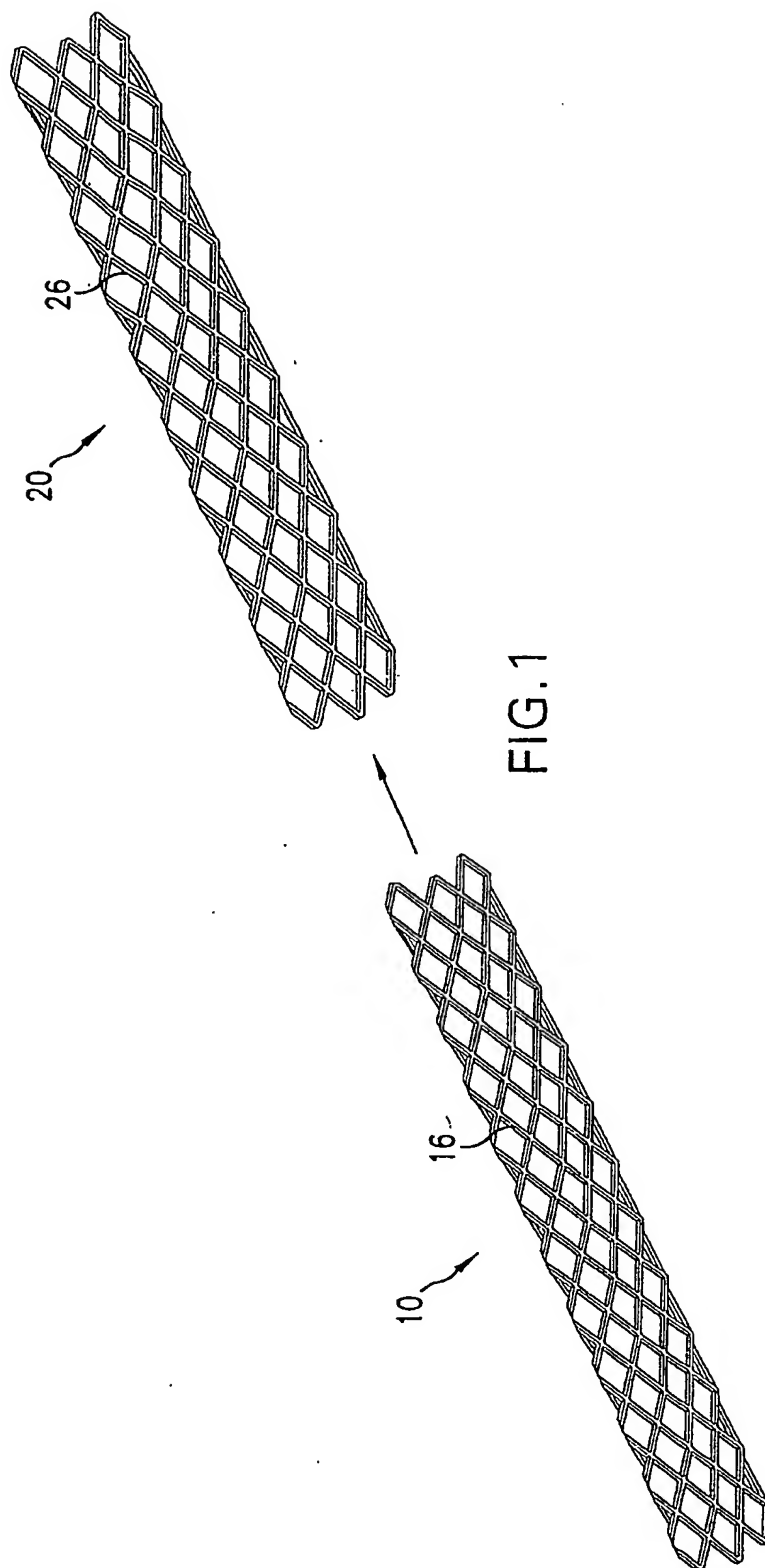
20. A method of forming a stent comprising:

providing a first stent member;

providing a second stent member;

placing the first stent member substantially inside of the second

5 stent member.



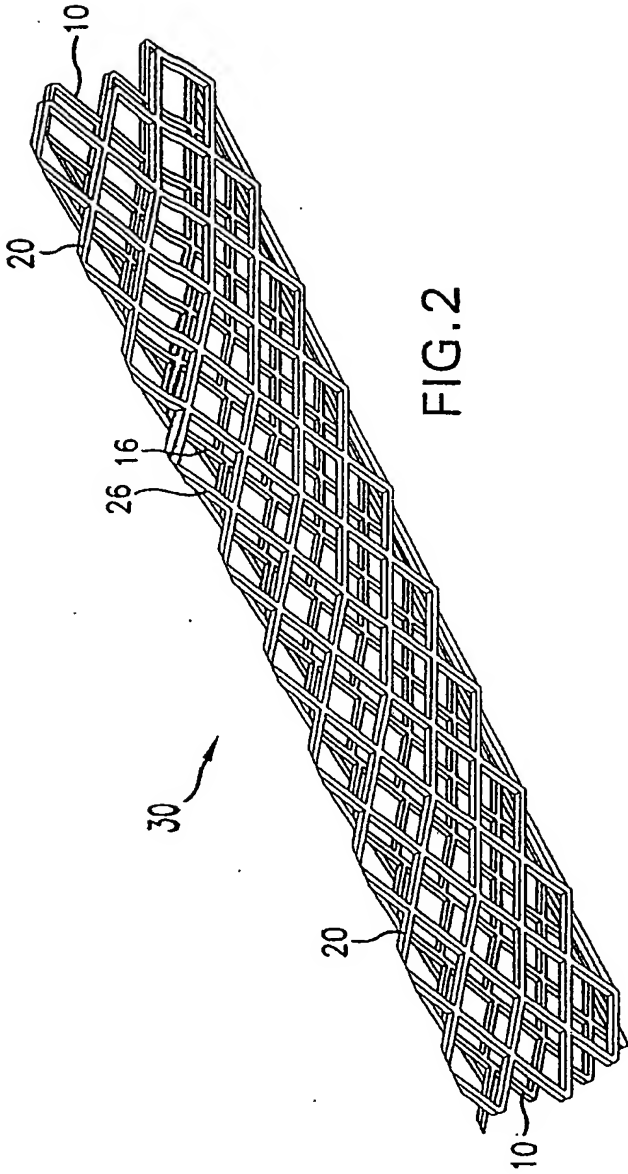


FIG. 2

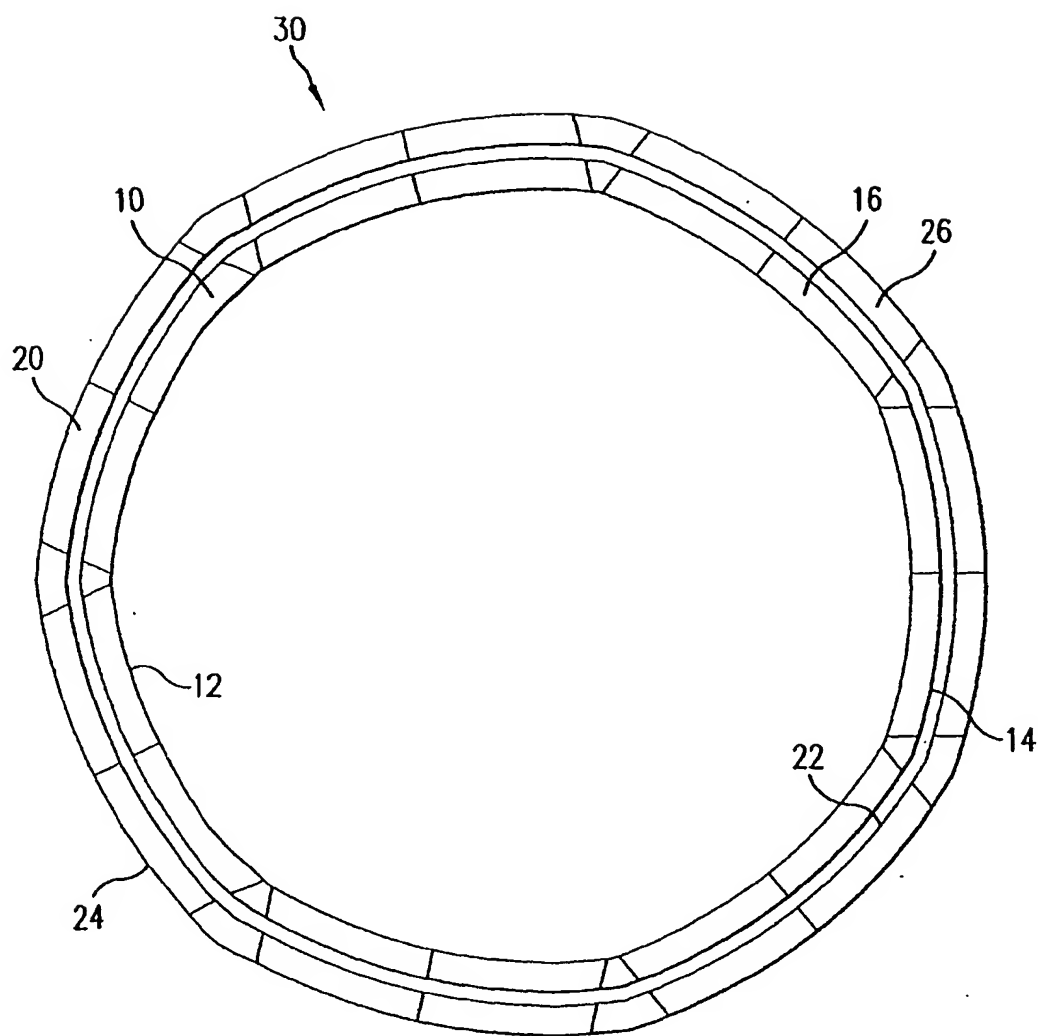


FIG.3

INTERNATIONAL SEARCH REPORT

Int l Application No
PCT/US2005/003018

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 A61F2/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|---------------------------------------|
| X | US 2002/138132 A1 (BROWN BRIAN J) 26 September 2002 (2002-09-26) the whole document | 1,4,6,7, 10,11, 14,15, 18,20 |
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☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

30 May 2005

Date of mailing of the international search report

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INTERNATIONAL SEARCH REPORT

Information on patent family members

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PCT/US2005/003018

| Patent document cited in search report | | Publication date | Patent family member(s) | Publication date |
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